

REPRINT



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBEM621V1006101
Job Sheet 175306



Part No: RBEM621V1006101

Job Qty: 1 ea

Part Name: Main Rotor Blade Sling



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 4/2/18

Job Tracking No:

Due Date: 6/15/18

Created By: Chantal Lavoie

Type: SOLD

Description:

Note: DWG RBEM621V1006101 Rev 2 IPP Rev A 18.03.29 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs		6/15/18	0.00	0.00	Purchasing		
110	Packaging	1 pcs		6/15/18	0.00	0.00	Packaging2		
120	QC	1 pcs		6/15/18	0.00	0.00	QC6		
125	Small Fab	1 pcs		6/15/18	0.00	0.00	Small Fab-6		
126	Outsource	1 pcs		6/15/18			MEM001-VC		
127	Packaging	1 pcs		6/15/18	0.00	0.00	Packaging2		
130	QC	1 pcs		6/15/18	0.00	0.00	QC5		
135	Packaging	1 pcs		6/15/18	0.00	0.00	Packaging3		
140	QC21-FG	1 Ea		6/15/18	0.00	0.00	QC21		

Part Op 100 - Issue P/O: 039487 MANUFACTURE RBEM621V1006101 AS PER DWG Supplier: METEC Certificate of

Descriptions: conformity is required

125 - 1-Engrave placard using marktronic 2-Transfer drill placard at location shown as per DWG. 3-Install placard using #2 drive screws as per DWG.

PO Details

Metec Metal Technology Inc. (mem001-vc)



PO No: PO039487

Line No: 3

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBEM621V1006101P	Main Rotor Blade Sling	1 Ea (1 ea)	100-Purchasing	
90081A074	0.125 X 0.500 Drive Screw	4 Ea (4 ea)	125-Small Fab	
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	125-Small Fab	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hemel Hempstead, ON K6A 1K7
CANADA
TEL: 813 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S079815

Part: RBEM621V1006101

Job No: 175306

Serial No/Batch: S079815

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 09/28/18

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBEM621V1006101P	1	0	0
125-Small Fab	90081A074	4	80	0
	RB41011	1	773	0
Part Specifications				
Specifications could not be found.				

Plex 9/28/18 9:20 AM dart.Lussier.Patrick



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039487**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039487
PO Date: 4/2/18
Due Date: 8/24/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lussier, PatrickPhone:

Via: Ground
Pymt Terms: Net 30

Freight Terms:
Special Comments: PLEASE ADVISE PRICING

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	175306	RBEM621V1006101			Main Rotor Blade Sling	Firmed	-	8/24/18	1 pcs	0 pcs	1 pcs	\$0.00/pcs	\$0.00
Grand Total:													\$0.00

DAS
38
9-89

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/27/18 3:53 PM dart.Lussier.Patrick



www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 24056
Shipment Date: 20-Sep-2018
Ship Via: YOUR TRUCK
Order Number: 1802
Order Date: 08/17/18

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO039487 ✓
Terms: ?

----- Quantity -----								Job
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Number</u>
1	1	1 ✓	0	0	EA	RBEM621V1006101P Re-work of RBEM621V1006101P Main Rotor Blade Sling - no charge		1802-01

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Packing Clerk's Signature
Metec Metal Technology Inc

Received In Good Order By

Page 1 of 1



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0
Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity

Part Number

Part Name

Dwg
Rev.#

P.O. Number

1 ✓

DART-
RBEM621V1006101P ✓

Re-work Main Rotor Blade Sling

2

39487 ✓

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

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METEC Metal Technology Inc.


Joey Agostinucci

Vankleek Hill, September 26, 2018